

MACHINE OVERVIEW - HTS MASKINTEKNIKK

LATHES / MACHINES AND CENTRES

BRAND	MODEL	Number	Turn dia	Turn length	MAX Ø BAR-FEEDER (mm)	ROTARY TOOLS	AXIS	COMMENTS
MAZAK	INTEGREX 400-IV ST	1	400	1034	100	YES	5	Gantry-robot
MAZAK	NEXUS 350 MY	1	330	1500	100	YES	Y	Tailstock
MAZAK	QUICK TURN NEXUS 200-II MY	2	380	675	65	YES	Y	Tailstock
MAZAK	NEXUS 200 MSY	1	380	538	65	YES	Y	Subspindle
MAZAK	NEXUS 200 MS	1	380	538	65	YES	C	Subspindle
MAZAK	NEXUS 200 M	2	380	538	65	YES	C	Tailstock
MAZAK	NEXUS 100	1	280	305	42			Tailstock
MAZAK	SUPER QUICK TURN 100 M	2	120	120	50	YES	C	Tailstock
MAZAK	QUICK TURN 30 N	1	310	980	70			Tailstock
MAZAK	QUICK TURN 10	4	120	200	40			1 with Motoman robot-feeder
MAZAK	QUICK TURN 8 N	3	120	200	40			Tailstock
NAKAMURA-TOME	WT 300	2	270	500	100	YES	7	2 Turrets & 2 Spindles
NAKAMURA-TOME	SUPER NTM 3	1	200	950	51	YES	11	3 Turrets & 2 Spindles
NAKAMURA-TOME	WY 250 Super Mill	1	215	580	65	YES	7	2 Turrets & 2 Spindles
NAKAMURA-TOME	WT-100	2	190	503	42	YES	7	2 Turrets & 2 Spindles
NAKAMURA-TOME	TW-20	2	200	750	51	YES	6	2 Turrets & 2 Spindles
NAKAMURA-TOME	TW-20 Y	1	200	750	66	YES	7	2 Turrets & 2 Spindles
NAKAMURA-TOME	AS-200	1	340	300	65	YES	Y	Tailstock
NAKAMURA-TOME	WT-150 Super Mill	2	170	515	51	Yes	7	2 Turrets & 2 Spindles
GILDEMEISTER	Sprint 42 Linear	2	42	320	42	YES	4+2 and Y	Subspindle

MILLING CENTRES

BRAND	MODEL	X (mm)	Y (mm)	Z (mm)	PALLETS	AXIS	COMMENTS
DECKEL MAHO	DMC 80 U	800	800	800	Linked together in Fastems 24 pallet-system	5	Simultant
DECKEL MAHO	DMC 80 U	800	800	800		5	Simultant
DECKEL MAHO	DMC 80 U	800	800	800	6	5	Simultant
DECKEL MAHO	DMC 60 U	600	700	600	6	5	Simultant
DECKEL MAHO	DMC 60 U	600	700	600	2	5	Simultant
DECKEL MAHO	DMC 635 V	635	510	460		3	
MATSUURA	MAM72-63V	760	845	610	17	5	Simultant
ENSHU	EV-650 TYPE B	1300	650	980		5	Simultant
DECKEL MAHO	DMU 60 eVo	600	500	500	2	5	Simultant
TAKEDA	TK-S-4030MV-TS	400	300	310		3	New December 2014

CROSSCUT SAWS

BRAND	MODEL
MEGA	H-460 GA
MEGA	BS-250 HAS
MEGA	H-330 A
TRENNJAEGER	TEBA 361 A

WELDING

BRAND	MODEL
MICATRONIC	Special Design with robot and 2 work-stations
MICATRONIC	Special Design with robot and 2 work-stations
MICATRONIC	Special Design with robot and 2 work-stations
MICATRONIC	
ESAB	

CMM-MEASURING EQUIPMENT

BRAND	MODEL	X (mm)	Y (mm)	Z (mm)
C.E. Johansson	Topaz 7	700	450	450
C.E. Johansson	Topaz 7-6-6	700	600	600
DEA	Global Performance	700	1000	700

OTHER EQUIPMENT

BRAND/MODEL	FUNCTION
Tesa-Scan 53	Skanner
Mitutoyo	Profil Measuring
Hommelwerke Tester T2000	Roughness/profile measuring
Mitutoyo RA-114	Circularity, roundness
Trimos Labconcept 1000	Calibration
Mitutoyo PJ-A3000	Profile Projector
Tecnifor Lasertop 410	Laser Marking
3 ea. Pro Pen	Vibro marking
SIC marking C153	Vibro marking
Mitutoyo Wizhard	Hardness Testing

Updated: January 2015

HTS maskinteknikk

